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D130-1046-111
Job Sheet 196067

Part No: D130-1046-111 **Job Qty:** 1 pcs
Part Name: EC130/H130 Cable Cutter Upper Removable Provisions

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 6/5/19 **Job Tracking No:**
Due Date: 7/10/19 **Created By:** Marie Lajeunesse
Type: Stock **Description:**
Note: D130-1046-111 REV.B IPP REV:A 18.04.26 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.22 AS PER DWG
REV.B DD VERF:JFS
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	7/10/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	AUG 01 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	7/10/19	0.00 0.00	QC 4 - 28		
				QC 4 - 58		DAS
				QC 4 - 69		75
				QC 4 - 9		9-80
				QC 4 - 46		8/15/2019
				QC 4 - 68		
				QC 4 - 72		
					QC 4 - 74	
130 Packaging 3-1 - Stock - B4B	1 pcs	7/10/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
135 DC - 1 - B4B	1 pcs	7/10/19	0.00 0.00	DC - 1 - B4B		AUG 15 2019
				DC - 2 - B4B		
140 QC 21 - FG	1 pcs	7/10/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70		AUG 15 2019
				QC 21 - SA - 53		

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP D130-1046-111 Location: _____

135 - (Document Control) Photocopy bluefile & type labels per PPP D130-1046-111 CHG001

140 - (QC21- Final Inspection - Work Order Release)

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Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D5556-041	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5205791
D5605-1	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D5631-1	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
LN9016-06K	Washer	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	
LN9025-0610K	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
LN9025-0620K	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
LN9037-06075	Bolt	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
LN9338-06	Nut	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
LN9386-06018A	Bolt, Titanium	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5556-041	1	0	0
	D5605-1	2	6	0
	D5631-1	2	4	0
	LN9016-06K	6	37	0
	LN9025-0610K	2	44	0
	LN9025-0620K	2	44	0
	LN9037-06075	2	10	0
	LN9338-06	2	12	0
	LN9386-06018A	6	0	0

Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details:		Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐	
		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			

